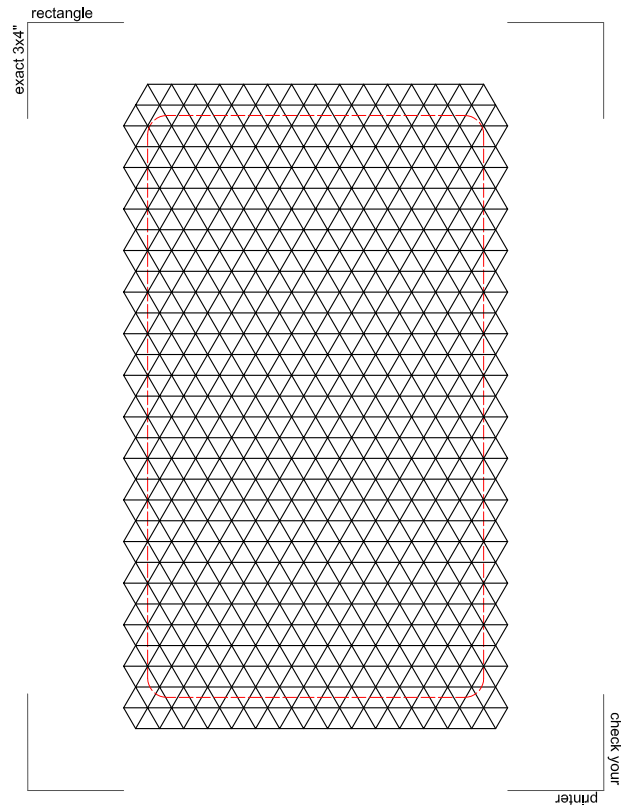


Notes:

Utilize a ± 0.027 " thick brass sheet.

Drill at each diamond vertex a $5/64$ " (0.078) hole. 510 total are indicated here. A couple extra rows are included around the actual used area (shown in dashed red) to aid proper bending.



This drawing is full scale.